



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0007.011

DVS ZERT GmbH hereby certifies that the welding company

**BMK Birk Metallkompetenz GmbH**  
**Am Schafberge 8**  
**07570 Weida**  
**Germany**

fulfills the requirements  
for the scope according to

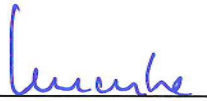
**EN 15085-2 classification level CL1**  
**in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-03-03 until 2027-01-15

Düsseldorf, 2025-03-03  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions   | Remarks                 |
|--|--|--|-------------------------|
| 135                                      | 1.1/8<br>1.2/X120Mn12<br>1.2<br>11<br>8      | t = 3 - 10 mm<br>t = 3 - 10 mm<br>t = 3 - 20 mm<br>t = 3 - 16 mm<br>t = 3 - 12 mm  | -<br>FW<br>-<br>-<br>-  |
| 141                                      | 1.2<br>22<br>23<br>8<br>8                    | t = 2.1 - 6 mm<br>t = 1.5 - 4 mm<br>t = 3 - 12 mm<br>t = 1 - 4 mm<br>t = 1 - 16 mm | -<br>-<br>-<br>FW<br>FW |
| 142                                      | 22<br>8                                      | t = 1 - 4 mm<br>t = 1.5 - 3 mm   | FW<br>FW                |
| 21                                       | 1.2, 22<br>8                                 | t = 2 - 3 mm<br>t = 1 - 3 mm   | -<br>-                  |
| 23                                       | 8  | -  | M8 - M12                |
| 52                                       | 8.1  | t = 0.7 - 5 mm   | -                       |
| 521                                      | 22<br>8                                      | t = 1.4 - 5 mm<br>t = 1.1 - 5 mm   | -<br>-                  |
| 783                                      | 1.2, 8                                       | t ≥ 1 mm   | M6-M10                  |
| 786                                      | 1.2, 8/1.2                                   | t ≥ 0.8 mm   | M3-M8                   |

### Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Edwin Lippold, IWE

born: 1996-05-23

### 1st deputy(ies) of the responsible welding coordinator(s):

Ingolf Krause, IWS

born: 1986-03-20

### Others deputies:

Max Oliver Werner, IWS

born: 1990-01-21

### Remarks:

The welding coordinator Edwin Lippold is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/007/15/3A1

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.